

0 50800WOA Wilflex Oasis™ Crosslinker

Wilflex™ Oasis Crosslinker is a fixative that is used to reduce the time or temperature required to fully cure Oasis inks. Crosslinker should not be used with Oasis Discharge. Adding Crosslinker is recommended when drying equipment cannot attain the recommended curing parameters.



Highlights

- ▶ Reduces curing time or temperatures.
- ▶ Good color fastness.
- ▶ Soft finish prints.



Printing Tips

- ▶ Can be used to prevent dye sublimation when printing on polyester by reducing cure temperatures and time.



Compliance

- ▶ Non-PVC, non-phthalate.
- ▶ For compliance certifications, please visit www.wilflex.com/compliance.



Precautions

- ▶ Most substrates are suitable for printing; however, fibers which possess a low surface adhesion (e.g. polypropylene, silk, polyamide or wool) will require special care during drying and cure processes. Test all fabrics for color fixation and wash fastness before starting any production runs.
- ▶ Perform fusion tests before production. Failure to cure ink properly may result in poor wash fastness, inferior adhesion and unacceptable durability. Ink flash temperatures should be measured on the ink surface using an infrared thermometer sensor. Ink cure temperatures should be measured using a Thermoprobe placed directly in the wet ink film (printed) and verified on the production run substrate(s) and production equipment. It is the responsibility of the printer to determine that the correct ink has been selected for a specific substrate and the application processes meet your customer's standards or specifications.
- ▶ Recommended for use with Oasis inks at a rate of 0.5% per weight, up to 5% max weight.
- ▶ Additions of Oasis Crosslinker will affect screen open time.
- ▶ Print trials should be conducted under specific conditions to find the optimum addition levels.
- ▶ Containers must maintain air-tight seal when not in use.
- ▶ **NON-CONTAMINATION OF OASIS INKS:** Do not add or mix non-Oasis inks, additives or extenders with Oasis inks. All buckets, palette knives, stirring apparatus, squeegees, flood bars and screens must be cleaned properly and free of phthalates and PVC containing inks. Non-phthalate emulsions and pallet adhesives must be used. Failure to follow these precautions may cause phthalate contamination in violation of consumer protection laws and regulations.
- ▶ Any application not referred in this product information bulletin should be pre-tested or consultation sought with Wilflex Technical Services Department prior to printing.
- ▶ Email: techserviceswilflex@polyone.com



Fabric Types

Refer to Oasis base PIB.



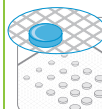
Mesh

Counts: Refer to Oasis base PIB.
Tension: Refer to Oasis base PIB.



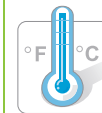
Squeegee

Durometer: Refer to Oasis base PIB.
Edge: Refer to Oasis base PIB.
Stroke: Refer to Oasis base PIB.
Angle: Refer to Oasis base PIB.
**Do not use excess squeegee pressure.*



Water-Resistant Stencil

Direct: Refer to Oasis base PIB.
Capillary/Thick Film: N/A
Off Contact: Refer to Oasis base PIB.
Emulsion-over-Mesh: Refer to Oasis base PIB.



Flash & Cure Temperatures

Flash: Refer to Oasis base PIB.
Cure: Varies with amount of °C Crosslinker added.



Pigment Loading

WPC:
**All percentages listed at % by weight.*



Oasis Additives

Add into Oasis inks at a rate of 0.5%, up to 5% max.
**All percentages listed at % by weight.*



Storage

37-104°F (3-40°C)
Use within one year of manufacture date.
Keep containers sealed at all times.



Clean Up

Warm Soap Water (Tap)
Gentle Pressure



Health & Safety

MSDS: www.polyone.com or
Contact your local CSR.
MSDS: www.polyone.com/ContactLocalCSR.