



Originals # 12

Specifications

- Garment
 - 100% Organic, Combed, Ringspun Cotton, White by Allmade
- Equipment
 - M&R Stryker 22 Print/Flash Stations M&R Red Chili D Flash Units M&R Sprint 3000 Gas Dryer
- Inks
 - Wilflex Epic Low Cure Inks Cure 270°F/132°C

The color separations use a print resolution of 65 dpi (26 dpcm).



Wilflex™ Originals # 12 Inspiration - Singularity

Both eagerly anticipated and deeply feared is the concept of the technological singularity: the creation of an artificial super-intelligence that will forever change what it means to be human. Though it seems like a concept fit for science fiction, the potential reality of such a merger has already taken root. Computers and machines have permeated every aspect of our lives and for many of us, inspire the hope that we might one day live forever. Will we lose what it means to be human through this assimilation, or simply redefine it?

Originals #12 captures the essence of the Singularity both visually and physically by depicting the convergence of the technological and organic while utilizing products that represent both. The 100% Organic Cotton substrate from Allmade provides a natural canvas to showcase the latest development in our Low Cure Ink technology.

We hope this design and its utilization of our LC Base color system will inspire you to think about your future with Wilflex.

Print Sequence

Step		Ink	Mesh (US/Metric)	New- tons	Stencil (EOM)	Squeegee	Angle	Stroke
1		Epic™ LC Base PANTONE® 7501 C	300/118	25	10%	70/90/70	15°	1
2	•	Flash						
3		Epic™ LC Base PANTONE® 185 C	300/118	25	10%	70/90/70	15°	1
4		Epic™ LC Base PANTONE® Black C	350/137	25	10%	70/90/70	15°	1
5	•	Flash						
6		Epic™ LC Base PANTONE® Cool Gray 8 C	300/118	25	10%	70/90/70	15°	1
7	•	Flash						
8		Epic™ LC Base PANTONE® 300 C	300/118	25	10%	70/90/70	15°	2
9	•	Flash						
10		Epic™ LC Base PANTONE® 1235 C	300/118	25	10%	70/90/70	15°	1
11	•	Flash						
12		Epic™ LC Base PANTONE® Purple C	300/118	25	10%	70/90/70	15°	1
13		Epic™ LC Base PANTONE® 354 C	300/118	25	10%	70/90/70	15°	1
14		Epic™ LC Base PANTONE® 312 C	300/118	25	10%	70/90/70	15°	1
15	•	Flash						
16		75% Fashion Soft/ 25% Single LC White	350/137	25	10%	70/90/70	10°	1

Acknowledgements

Our thanks to Wilflex Application Lab and Bill Bowen for the design and execution of Original #12 design.