

## Wilflex™ Originals #006 Inspiration

Performance on Press is key with Originals #6 using Wilflex Oasis Intense Inks. With pre-planning of screen rotation and small areas of vector art, we eliminated cooling stations and ran 2-3 colors wet on wet without flashing. Double stroking and thin thread (mesh) is recommended for optimal results. Having issues with matting fibers down to achieve a flat, even print? Wilflex Oasis Intense lays down a smooth, soft ink deposit even on the most brushed substrates!



### Specifications

- Garment  
District® The Concert Tee™ DT5000, Black, 4.3-ounce, 100% soft spun cotton
- Equipment  
M&R Gauntlet II  
Habanero Flash
- Inks  
Wilflex Oasis Intense One  
Cure 320F/160C

### Print Sequence

Epic	Ink	Mesh (US/Metric)	New-tons	Stencil Dual Cure Hardened	Squeegee	Angle	Stroke
Step 1	Wilflex Oasis Intense White	225/90	25	15% EOM	75/90/75	25°	2
Step 2	Flash @ 225F/107C						
Step 3	Smoothing Screen	128/49					
Step 4	Wilflex Oasis Intense White	272/110	45	15% EOM	65/90/65	25°	2
Step 5	Flash @ 225F/107C						
Step 6	Wilflex Oasis Intense PANTONE® CI Gray 10 C	272/110	45	15% EOM	75/90/75	25°	2
Step 7	Wilflex Oasis Intense Super Purple	272/110	45	15% EOM	75/90/75	25°	2
Step 8	Wilflex Oasis Intense Kelly Green	272/110	45	15% EOM	75/90/75	25°	2
Step 9	Flash @ 225F/107C						
Step 10	Wilflex Oasis Intense Light Royal	272/110	45	15% EOM	75/90/75	25°	2
Step 11	Wilflex Oasis Intense Yellow	272/110	45	15% EOM	75/90/75	25°	2
Step 12	Flash @ 225F/107C						
Step 13	Wilflex Oasis Intense Super Drake Red	272/110	45	15% EOM	75/90/75	25°	2
Step 14	Flash @ 225F/107C						
Step 15	Wilflex Oasis Intense Cotton White	272/110	45	15% EOM	75/90/75	25°	2

### Acknowledgements

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